

TABLE I

|                     | Cell I             | Cell II            |                   |
|---------------------|--------------------|--------------------|-------------------|
| Piston Diameter     | $\frac{1}{8}$ "    | $\frac{3}{8}$ "    | $\frac{1}{2}$ "   |
| Jacket Diameter (B) | $3 \frac{5}{16}$ " | $3 \frac{5}{16}$ " | $3 \frac{1}{2}$ " |
| Cell Diameter (A)   | 1"                 | $1 \frac{1}{2}$ "  | $1 \frac{7}{8}$ " |
| Window Holes        |                    |                    |                   |
| (1) L               | 0.125"             | 0.188"             | 0.125"            |
| D                   | 0.028"             | 0.035"             | 0.037"            |
| (2) L               | 0.125"             | 0.125"             | 0.188"            |
| D                   | 0.047"             | 0.052"             | 0.052"            |
| (3) L               | 0.188"             | 0.250"             | 0.188"            |
| D                   | 0.067"             | 0.082"             | 0.082"            |
| (4) L               | -----              | -----              | 0.188"            |
| D                   | -----              | -----              | 0.100"            |
| Diameter of Flat    | 0.125"             | 0.93"              | 0.093"            |
| Taper               | -----              | 6°                 | 6°                |

Note: Holes (1), (2), (3), (4) are numbered from the inside of the insert (B) to the outside.